

THE PROCESS

EcoAllene™

- **Drying**
 - × Not required
- **Temperatures**
 - × Nozzle : 190° - 230° (for compounds PS and Pa 200°-240°)
 - × Cylinder : 200° - 240° (for compounds PS and Pa 210°-250°)
 - × Mold : 40°- 60° (higher T° influence positively the flowabilty)
- **Pressure and Velocity**
 - × Specific pressure : 300 – 500 bar
 - × Injection : Medium – High
 - × Back pressure : Low – medium
 - × Velocity : medium - high

